

Item 610

Roadway Illumination Assemblies



1. DESCRIPTION

- 1.1. **Installation.** Furnish, fabricate, and install roadway illumination assemblies.
- 1.2. **Relocation.** Remove and relocate existing roadway illumination assemblies.
- 1.3. **Removal.** Remove existing roadway illumination assemblies.
- 1.4. **Replace Luminaires (Light Fixtures).** Remove and replace existing luminaires.

2. MATERIALS

Provide new materials ~~that comply with the details as~~ shown on the plans, ~~the requirements of and in accordance with~~ this Item, ~~and the pertinent requirements of and~~ the following Items:

- Item 416, "Drilled Shaft Foundations"
- Item 421, "Hydraulic Cement Concrete"
- Item 441, "Steel Structures"
- Item 442, "Metal for Structures"
- Item 445, "Galvanizing"
- Item 449, "Anchor Bolts"
- Item 616, "Performance Testing of Lighting Systems"
- Item 618, "Conduit"
- Item 620, "Electrical Conductors"

Fabrication plants that produce roadway illumination poles, including luminaire arms, must be approved in accordance with [DMS-7380](#), "Steel Non-Bridge Member Fabrication Plant Qualification." This includes fabricators of aluminum roadway illumination poles and luminaire arms. The [Construction Materials and Tests](#) Division maintains a list of approved fabrication plants of roadway illumination poles.

Furnish light fixtures from new materials that are in accordance with [DMS-11010](#), "Roadway Illumination Light Fixtures."

Provide prequalified light fixtures from the Department's MPL. When required by the Engineer, notify the Department in writing of selected materials from the MPL intended for use on each project.

Do not provide shop drawings for complete assemblies that are fabricated in accordance with this Item and the details shown on the plans. Electronically submit shop drawings in accordance with Item 441, ~~"Steel Structures,"~~ for optional multi-sided steel pole designs; optional aluminum pole designs; and non-standard designs, required when basic wind speeds or pole base mounting heights at the installation locations ~~are in excess of~~ exceed those shown ~~on~~ in the Roadway Illumination Pole (RIP) standard. Manufacturers may request that the Department add their submitted shop drawings and design calculations to a pre-approved list of optional and non-standard pole designs, maintained by the Traffic ~~Operations~~ [Safety](#) Division.

Hot-dip galvanize fabricated pole sections and associated parts in accordance with Item 445, ~~"Galvanizing."~~ ~~Punch.~~ Provide punched, drilled, or ~~drill~~ [mechanically guided thermal-cut](#) holes in steel parts or members, when allowed, before galvanizing. [Mechanically guided thermal-cut hole quality will be in accordance with Item 445.](#)

When shown on the plans, paint galvanized poles in accordance with ~~the plans for uncoated structures and in accordance with~~ Item 445, ~~“Galvanizing” for galvanized structures.~~

3. CONSTRUCTION

Perform work ~~in accordance with the details~~ as shown on the plans and ~~the requirements of in accordance with~~ this Item. Permanently mark roadway illumination pole base plates, at a visible location when erected, with the fabrication plant’s insignia or trademark. ~~Sample fixtures for testing in accordance with Tex-1110-T.~~

Use established industry and utility safety practices when installing, relocating, or removing poles or luminaires located near overhead or underground utilities. Consult with the appropriate utility company before beginning work.

Prevent scarring or marring of the poles, luminaire arms, and luminaires. Replace damaged components. Repair damaged galvanizing in accordance with Section 445.3.54., “Repairs.” Repair damaged painted areas of a roadway illumination assembly in accordance with Item 441, ~~“Steel Structures”~~ or Item 445, ~~“Galvanizing.”~~

Stake, install, and align each roadway illumination assembly as shown on the plans.

The Engineer may shift an assembly’s location, if necessary, to secure a more desirable location or avoid conflict with utilities.

Construct foundations for roadway illumination assemblies in accordance with Item 416, ~~“Drilled Shaft Foundations,”~~ and ~~the details and as~~ shown on the plans.

- 3.1. **Installation.** Furnish and install roadway illumination assembly components ~~in accordance with the details, dimensions, and requirements~~ as shown on the plans. Do not use screw-in type foundations. Install anchor bolts and coat anchor bolt threads in accordance with Item 449, ~~“Anchor Bolts.”~~ Erect structures after foundation concrete has attained its design strength as ~~required~~ shown on the plans and ~~in accordance with~~ Item 421, ~~“Hydraulic Cement Concrete.”~~ Tighten anchor bolts for poles with shoe bases and concrete traffic barrier base poles in accordance with Item 449, ~~“Anchor Bolts.”~~ Do not place grout between base plate and foundation. Test installed roadway illumination assemblies in accordance with Item 616, ~~“Performance Testing of Lighting Systems.”~~

- 3.2. **Relocation.** Relocate roadway illumination assembly components ~~in accordance with the details, dimensions, and requirements~~ as shown on the plans. Do not use screw-in type foundations. Install existing structures on new foundations in accordance with Section 610.3.1., “Installation.” Do not place grout between base plate and foundation. Test installed roadway illumination assemblies in accordance with Item 616, ~~“Performance Testing of Lighting Systems.”~~

Disconnect and remove conductors from abandoned circuits. Remove abandoned conduit or ducts to a point 6 in. below final grade. Reconnect conduit and ducts to be reused. Replace damaged conduit and ducts. Replace conductors.

Unless otherwise shown on the plans, remove abandoned concrete foundations and replace surfacing in accordance with Section 610.3.3., “Removal.” Do not remove existing concrete bridge lighting brackets.

Furnish and install new internal conductors, fused and unfused connectors, and lamps ~~if present.~~ Clean optical assembly. Furnish and install new transformer bases that meet AASHTO and plan requirements when relocating transformer base poles. Destroy existing transformer bases to prevent reuse.

Accept ownership ~~and dispose of~~ unsalvageable materials ~~and dispose of in accordance~~ conformance with federal, state, and local regulations.

- 3.3. **Removal.** Remove roadway illumination assembly components in ~~accordance~~ conformance with established industry and utility safety practices.

Remove transformer bases from transformer base poles. Destroy removed transformer bases to prevent reuse. Remove luminaires and luminaire arms from the pole shaft. Stockpile pole shafts, luminaire arms, and assembly hardware at a location designated by the Department. Pole shafts, luminaire arms, and assembly hardware will remain Department property unless otherwise shown on the plans or ~~as~~ directed.

Disconnect and remove conductors from abandoned circuits. Remove abandoned conduit and ducts to a point 6 in. below final grade.

Unless otherwise shown on the plans, remove abandoned concrete foundations, including steel, to a point 2 ft. below final grade. Backfill the hole with material that is equal in composition and density to the surrounding area. Replace surfacing material with similar material to an equivalent condition. Do not remove existing concrete bridge lighting brackets.

Accept ownership and dispose of unsalvageable materials ~~and dispose of in accordance~~ conformance with federal, state, and local regulations.

- 3.4. **Replace Luminaires.** Remove existing luminaires. Furnish and install luminaires ~~in accordance with the details, dimensions, and requirements~~ as shown on the plans. Replace conductors and breakaway fuse holders when necessary. Test installed luminaires in accordance with Item 616, ~~“Performance Testing of Lighting Systems.”~~

4. MEASUREMENT

This Item will be measured as each roadway illumination assembly installed, relocated, or removed; or by each luminaire replaced.

5. PAYMENT

The work performed and materials furnished in accordance with this Item and measured as provided under “Measurement” will be paid for at the unit price bid for “Install Roadway Illumination Assemblies” of the types specified, “Relocate Roadway Illumination Assemblies” of the types specified, “Remove Roadway Illumination Assemblies” of the types specified, or “Replace Luminaires” of the types specified. The Department will pay for electrical energy consumed by the lighting system.

New drilled shaft foundations will be paid for under Item 416, ~~“Drilled Shaft Foundations.”~~ New concrete riprap placed around foundations will be paid for under Item 432, “Riprap.” New conduit will be paid for under Item 618, ~~“Conduit.”~~ New conductors, except the conductors internal to the pole, will be paid for under Item 620, ~~“Electrical Conductors.”~~ New duct cable will be paid for under ~~Item 622~~ Special Specification, “Duct Cable.” New ground boxes will be paid for under Item 624, “Ground Boxes.” New electrical services will be paid for under Item 628, “Electrical Services.”

- 5.1. **Installation.** This price is full compensation for furnishing, installing, and testing luminaires; furnishing and installing lamps, luminaire arms, brackets, poles, anchor bolt assemblies, templates, internal conductors, and connections; conducting system performance testing; and materials, equipment, labor, tools, and incidentals.
- 5.2. **Relocation.** This price is full compensation for salvaging and relocating the existing conduit and duct; removing existing foundations, backfilling, and surface placement; removing, erecting, connecting, and testing illumination assemblies; removing existing conductors; furnishing and installing new anchor bolt assemblies, templates, transformer bases, lamps, connections, and conductors; replacing damaged components; disposing of unsalvageable materials; and materials, equipment, labor, tools, and incidentals.
- 5.3. **Removal.** This price is full compensation for removing, salvaging, disassembling, and stockpiling illumination assemblies; salvaging and relocating existing conduit; removing existing foundations; backfilling and surface placement; splicing existing conductors; disposing of unsalvageable materials; and materials, equipment, labor, tools, and incidentals.

- 5.4. **Replace Luminaires.** This price is full compensation for removing, salvaging, disassembling, and stockpiling existing luminaires; furnishing and installing new luminaires, connections, and conductors internal to the pole; replacing damaged components; disposing of unsalvageable materials; and materials, equipment, labor, tools, and incidentals.