

# High Mast Ring and Support Assembly Fabrication Plants

Material Producer List

Materials and Tests Division-Prefabricated Structural  
Materials Section

## High Mast Ring and Support Assembly Fabrication Plants

The following high mast ring and support assembly fabrication plants have been approved in accordance with DMS-7380, "Steel Non-Bridge Member Fabrication Plant Qualification," which is referenced in Item 614.

The Department reserves the right to conduct random sampling and testing and visual inspections of materials from approved fabrication plants. Department representatives may sample and inspect material from the fabrication plant or the project site. Materials and Tests Division (MTD) reserves the right to test samples to verify compliance with Item 614.

For more information, contact MTD's Prefabricated Structural Materials Section at (512) 993-7117.

### Reference

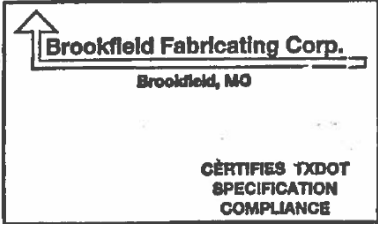


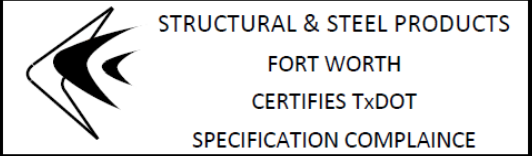
Refer to the Department's *Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges* for information on the following:

- Item 614, "High Mast Illumination Assemblies"

Producer Code	Fabricator	Location
99587	Brookfield Fabricating Corporation	Brookfield, MO
98136	CHM Industries, Inc.	Ft. Worth, TX
98013	Millerbernd Manufacturing Company	Winsted, MN
99951	Structural & Steel Products (formerly Structural & Steel Products Manufacturing, LTD.)	Ft. Worth, Tx

**NOTE:** High mast ring and support assemblies will have the fabricator's designated approval stamp, as shown on the following page, placed on approved items

**Designated Fabricator Approval Monogram Stamps**

<p><b>Brookfield Fabricating Corporation, 99587</b> (Brookfield, MO)</p>  <p>The stamp features an upward-pointing arrow on the left side. To the right of the arrow, the text reads "Brookfield Fabricating Corp." and "Brookfield, MO". Below this, it states "CERTIFIES TxDOT SPECIFICATION COMPLIANCE".</p>	<p><b>CHM Industries, Inc., 98136</b> (Ft. Worth, TX)</p>  <p>The stamp features a stylized logo on the left consisting of a dark shape with a white crescent. To the right, it says "CHM INDUSTRIES, INC" and "Fort Worth, TX". Below the logo, it states "CERTIFIES TxDOT SPECIFICATION COMPLIANCE".</p>
<p><b>Millerbernd Manufacturing Company, 98013</b> (Winsted, MN)</p>  <p>The stamp features a logo on the left consisting of a stylized 'M' inside a hexagon. To the right, it says "MILLERBERND MANUFACTURING COMPANY" and "Winsted, MN". Below the logo, it states "CERTIFIES TxDOT SPECIFICATION COMPLIANCE".</p>	<p><b>Structural &amp; Steel Products, 99951</b> <b>(formerly Structural &amp; Steel Manufacturing, LTD.)</b> (Fort Worth, TX)</p>  <p>The stamp features a stylized logo on the left consisting of a dark shape with a white arrow-like element. To the right, it says "STRUCTURAL &amp; STEEL PRODUCTS" and "FORT WORTH". Below the logo, it states "CERTIFIES TxDOT SPECIFICATION COMPLIANCE".</p>