

# **Traffic Signal Pole Assembly Fabrication Plants**

Material Producer List

Materials and Tests Division-Structural Materials  
Section



*Texas Department of Transportation*

## Traffic Signal Pole Assembly Fabrication Plants

The Department reserves the right to conduct random sampling and testing and visual inspections of materials from approved fabrication plants. Department representatives may sample and inspect material from the fabrication plant or the project site. Materials and Tests Division (MTD) reserves the right to test samples to verify compliance with Item 686.

For more information, contact MTD's Prefabricated Structural Materials Section at (512) 993-7117.

## Reference

Refer to the Department's *Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges* for information on the following:

- Item 686, "Traffic Signal Pole Assemblies (Steel)"

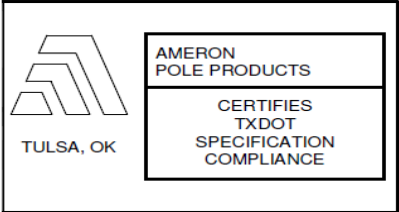
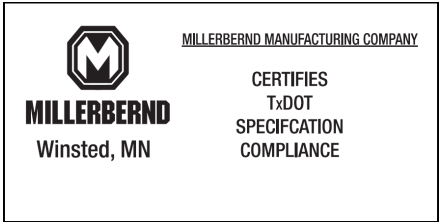


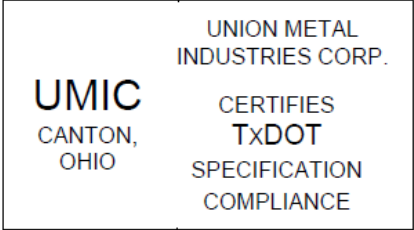
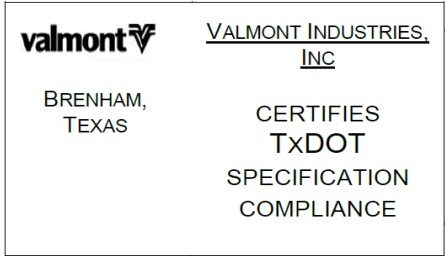
## Fabrication Plants

The following traffic signal pole assembly fabrication plants have been approved in accordance with DMS-7380, "Steel Non-Bridge Member Fabrication Plant Qualification," which is referenced in Item 686.

| Producer Code | Fabricator                        | Location       |
|---------------|-----------------------------------|----------------|
| 99190         | Ameron Pole Products              | Tusla, OK      |
| 98013         | Millerbernd Manufacturing Company | Winsted, MN    |
| 99591         | Pelco Structural, LLC             | Claremore, OK  |
| 99951         | Structural and Steel Products     | Fort Worth, TX |
| 99819         | Union Metals Industries Corp      | Canton, OH     |
| 99608         | Valmont Industries, Inc.          | Brenham, TX    |

Note: Traffic signal pole assemblies will have the fabricator's designated approval stamp, as shown on the following page, placed on approved items.

## Designated Fabricator Approval Monogram Stamps

|  |   |
|--|---|
| <p><b>Ameron Pole Products, 99190</b><br/>(Tulsa, OK)</p>  <p>The stamp features a stylized 'A' logo on the left with 'TULSA, OK' below it. To the right, a rectangular box contains the text: 'AMERON POLE PRODUCTS' and 'CERTIFIES TXDOT SPECIFICATION COMPLIANCE'.</p>   | <p><b>Millerbernd Manufacturing Company., 98113</b><br/>(Winsted, MN)</p>  <p>The stamp features a circular logo with an 'M' on the left with 'MILLERBERND' and 'Winsted, MN' below it. To the right, a rectangular box contains the text: 'MILLERBERND MANUFACTURING COMPANY', 'CERTIFIES TXDOT SPECIFICATION COMPLIANCE'.</p> |
| <p><b>Pelco Structural, LLC 99591</b><br/>(Claremore, OK)</p>  <p>The stamp features a logo with a globe and the word 'pelco' on the left with 'STRUCTURAL, LLC' and 'Claremore, OK' below it. To the right, a rectangular box contains the text: 'PELCO STRUCTURAL', 'CERTIFIES TXDOT SPECIFICATION COMPLIANCE'.</p> | <p><b>Structural &amp; Steel Products, 99951</b><br/>(Fort Worth, TX)</p>  <p>The stamp features a stylized arrow logo on the left. To the right, a rectangular box contains the text: 'STRUCTURAL &amp; STEEL PRODUCTS', 'FORT WORTH', 'CERTIFIES TXDOT SPECIFICATION COMPLIANCE'.</p>   |
| <p><b>Union Metals Industries Corp. 99819</b><br/>(Canton, OH)</p>  <p>The stamp features the text 'UMIC CANTON, OHIO' on the left. To the right, a rectangular box contains the text: 'UNION METAL INDUSTRIES CORP.', 'CERTIFIES TXDOT SPECIFICATION COMPLIANCE'.</p>  | <p><b>Valmont Industries, Inc., 99608</b><br/>(Brenham, TX)</p>  <p>The stamp features the 'valmont' logo on the left with 'BRENHAM, TEXAS' below it. To the right, a rectangular box contains the text: 'VALMONT INDUSTRIES, INC.', 'CERTIFIES TXDOT SPECIFICATION COMPLIANCE'.</p>  |